

# **DIESEL ENGINE**

## **MODEL 12DSG-953**

## **Performances**

Ratings		150	1500 rpm		1800 rpm	
		PRIME	STAND-BY	PRIME	STAND-BY	
Rated Output	kWm	866	953	866	953	

#### Note:

PRIME POWER: The prime power is the maximum power available with varying loads for an unlimited number of hours. The average power output during a 24h period of operation must not exceed 80% of the declared prime power between the prescribed maintenance intervals and at standard environmental conditions. A 10% overload is permissible for 1 hour every 12 hours of operation.

STAND-BY POWER: The stand-by power is the maximum power available for a period of 500 hours/year with a mean load factor of 90% of the declared stand-by power. No kind of overloads is permissible for this use.

## **Specifications**

Mac	han	ical	system
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Mechanical System				
Engine model	12DSG-953 (50Hz)	12DSG-953 (60Hz)		
Engine type	In-line, 4 stroke, water cooled			
Combustion type	direct injection			
Cylinder type	Dry liner			
Air intake type	Turbocharger and intercooler			
Cylinder No.	12			
Bore*Stroke(mm)	138*165			
Total displacement(L)	29.615			
Compression ratio	15.4:1			
Firing order	1-12-5-8-3-10-6-7-2-11			
Injection timing	14°±1°	16°±1°		
Speed governor	Electronic governor, ≤1%			
Exhaust temperature (°C)	≤600			
Mean Effective Pressure (KPa)	2898	2415		
Noise Level(dBA)	≤117			
Exhaust gas back pressure(KPa)	5			
Exhaust flow (kg/h)	2394	2873		
Cooling air flow (m <sup>3</sup> /h)	17.5	20.5		
Air for combustion flow (m <sup>3</sup> /h)	3717	4460		
Piston Speed(m/s)	8.25	9.9		
Dry weight (kg)	1990			
Dimension(L*W*H)(mm)	4460*1300*1740(with radiator)			
Rotation	Counter clockwise viewed from flywheel			
Flywheel housing/flywheel SAE1/ 14"				



Exhaust valve 0.40mm

Diesel



### Mechanism

Type Over head valve

Valves per cylinder 4
Valve lash(cold state) Air intake valve 0.30mm

Valve timing (crankshaft rotating angel)

Air intake valve open 34°-39° before top dead center
Air intake valve close 61°-67° after bottom dead center
Exhaust valve open 76°-81° before bottom dead center
Exhaust valve close 26°-34° after top dead center

Specific fuel consumption

rpm 1500 1800

Fuel consumption (g/kWh) ≤195

Oil consumption

Oil consumption(g/kWh)  $\leq 0.792$ 

Fuel system

Fuel

Fuel injector pump

Governor model

RSV full range type

Mechanical type

Injection nozzle

BOSCH brand, multi hole type

Fuel filter

Double and spin-on type/water separator

Lubrication system

Type Fully forced pressure feed type
Oil filter Spin-on type
Lube oil total system capacity 80L including pipes, filters etc.

Cooling system

Cooling method Water cooled, forced circulation
Coolant capacity: engine only
engine+radiator 50L
75L

Water pump type Centrifugal type driven by belt

Thermostat Opening temp. $71\pm2\%$  full open temp.82%

Cooling fan Φ1600 mm Electronic system

Charging alternator 28v/1500w

AVR Built-in type brushless

Starting motor 24v/10.0kW brushless

Battery capacity 2pcs 12v/185Ah